

## Koike Plasma & CNC Plant

### **[Inventory ID #236170]**



- Plasma:
  - Maker: Koike
  - Model: Vesagraph-6000DX1 3DP
  - Operational Panel: Left Side from Front View
  - Rail Type: 37kg/m
  - Rail Span: 6,000mm
  - Rail Length: 42,000mm
  - Effective Cutting Width: 4,500mm
  - Effective Cutting Length: 39,000mm
  - Cutting Speed: 0 to 6,000mm/min
  - Rapid Speed: 24,000mm/min
  - Marking Speed: Max 24,000/min
  - Longitudinal Drive System: Dual-Side Rack and Pinion Drive
  - Transverse Drive System: Rack and Drive with Motor Carriage
- CNC:
  - Maker: Koike
  - Model: Leadgraph-5500C
  - Operational Panel: Left Side from Front View
  - Rail Type: 37kg/m
  - Rail Span: 5,500mm
  - Rail Length: 30,000mm
  - Effective Cutting Width: 4,500mm
  - Effective Cutting Length: 27,000mm
  - Cutting Speed: 100 - 6,000mm/min
  - Rapid Speed: 18,000mm/min
  - Marking Speed: 18,000mm/min
  - Longitudinal Drive System: Dual-Side Rack and Pinion Drive
  - Transverse Drive System: Rack and Pinion Drive
- NC Drill M/C:

- Model: KTP - 4015
- Year: 2011
- Capacity: 1,500mm - 3,000mm - 100t
- Max Drilling Capacity:  $\varnothing$  50
- Control: Touch Screen, Cad File, Interface, Ran Telecommunication
- X , Y Shaft Control: AC Servo Motor
- Spindle Drive: Hydraulic Control
- Electric Power: 3 P x 440V
- Material Clamping: 20 pcs
- Machining Point: 4 Point
- Other: Chip Conveyor
- NC Drill M/C:
  - Model: ABP - 1500
  - Year: 1992
  - No of Shaft: Single
  - Hole Cutting: Max  $\varnothing$  32 (SS400)
  - Capacity: 1,000mm - 1,500mm
  - Control: Program Input
  - Machine Dimension: W 1,800 - D 1,300 - H 2,000
- Corner Shearing M/C
  - Model: KTS - 250
  - Year: 2011
  - Capacity: 120 - 230 - 16t
  - Power: Approx 80 Ton
- NC Punching:
  - Model: Koin - P/C100
  - Year: 2008, 06
  - Power: 100 Ton
  - Hole Cutting: Max 25t -  $\varnothing$ 21 (SS400)
  - Capacity/Day: 8000 Hole (AT 16mmT)
  - Machine Dimension: W 2,600 - D 1,600 - H 1,200
  - Weight: 6 Ton
- Multi Drill:
  - Model: SD - 6B
  - Year: 2008, 06
  - Shaft: 1 Strand 6 Shaft
  - Hole Cutting: Max 25t -  $\varnothing$ 32 (SS400)
  - Head:
    - STK: 400MM
    - Pushing: 400 KG
  - Pallet: Manual Shift Type
  - Table: 630mm - 3800mm
  - Weight: 3.6 Ton
- Location: Asia



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